



Innovate. Create. Deliver.

AMERICAS COLOR PALETTE



A COLOR REFERENCE TOOL
FOR INDUSTRIAL THREAD APPLICATIONS





AMERICAN & EFIRD Since 1891, A&E has become one of the world's foremost manufacturers and distributors of premium quality industrial and consumer sewing thread, embroidery thread and specialty yarns. Producers of apparel, automotive components, home furnishings, medical supplies, footwear and a diverse range of industrial products rely on A&E industrial sewing thread to manufacture their products.

A&E's global presence extends from Asia to Europe to the Americas. But it is not simply the scope of our expanding international operations that makes A&E a world-class company. This distinction comes from our dedication to providing our customers with the finest products and services, at the highest quality, delivered globally.

In addition to a steadfast commitment to superior quality and customer service, A&E is a recognized industry leader in the areas of health and safety, corporate social responsibility, and environmental sustainability. We continue to serve as an example of leadership and good stewardship within the industry, reflecting high standards within its culture, values and goals. A&E operates its global facilities with the utmost regard for the safety and health of our associates employed worldwide.

We are pleased to provide the **Americas Color Palette** color card for use in referencing the most popular thread colors used throughout the Americas. Thank you for your continued business.

For more information on A&E products and services, please contact your sales representative or visit www.amefird.com.

A&E PREMIUM BRANDS

Perma Core® A&E's premium core spun sewing thread is constructed with a continuous filament polyester core and polyester staple wrap, ideal for most sewing applications. The core spun construction delivers a thread with a higher strength and sewing performance over staple spun products, allowing for the use of smaller thread sizes. Perma Core® maximizes seam quality while minimizing sewing problems.

D-Core® A&E's premium core spun sewing thread is constructed with a continuous filament polyester core and cotton staple wrap. This construction provides for a higher strength sewing thread over staple spun products. The cotton wrap delivers superior needle heat resistance, excellent sewability, and greater seam integrity.

Perma Spun® A&E's global brand of 100% polyester staple spun thread is twisted and finished for optimum sewing performance. An ideal thread for multiple applications where traditional staple spun polyester is required, Perma Spun® provides excellent seam strength and sewability across multiple operations.

Excell® A&E's 100% polyester staple spun thread is twisted and finished for optimum sewing performance, making it an ideal sewing thread for multiple applications where a traditional, staple spun polyester thread is required. Excell® is certified in country of origin for NAFTA/CAFTA compliance.

GLOBAL CORPORATE SUSTAINABILITY:

IT'S SIMPLY THE **RIGHT THING** TO DO.

As a global leader in the manufacturing of thread products, A&E understands it must pay close attention to the utilization of precious resources and the social and environmental impacts of each of our global operations and supply chain. It is important to do more than provide our customers with exceptional service and value. It is with this in mind, that A&E works within the textile industry to implement lasting solutions creating a better tomorrow for future generations.

As the industry leader in environmental sustainability, A&E continues to build on its 125-year legacy by creating and delivering innovative products to its customers around the world in a sustainable manner. A&E has invested in the implementation of state-of-the-art wastewater treatment facilities that allow us to reclaim and recycle hundreds of millions of liters of water in our dyeing processes each year. We are devoted to reaching a goal of Zero-Waste-to-Landfill at each of our facilities. While A&E's environmental accomplishments continue to be internationally recognized, we strive to continue to do better and encourage our industry members to join us in contributing to leaving the Earth cleaner than we found it.

A&E believes tomorrow's business is contingent upon today's environmental practices. We continue to drive towards the accomplishment of a series of tangible goals which consider the economic, social responsibility, and environmental aspects of A&E's global operations. We encourage our customers to lend their voices as we all strive to become better stewards in the communities in which we live and the world in which we operate. It's simply the right thing to do.

Anesoft® A&E's specialty textured polyester sewing thread is designed to improve the softness of seams in multiple applications. Anesoft® is the ultimate in seam coverage, extensibility and softness in next to skin applications.

Magic® A&E's 100% polyester, air-entangled sewing thread is designed as a high performance alternative to spun polyester threads. Magic® creates a lower profile seam reducing the potential for surface abrasion. A special finish and high initial modulus deliver excellent sewability on a wide range of sewing equipment.

Wildcat Plus® A&E's high performance textured polyester sewing thread is ideal for seaming and serging knit and woven fabrics. Designed to provide superior seam elasticity and seam strength, Wildcat Plus® delivers across the board performance and longer lasting seams.

Best Stretch® A&E's high bulk textured nylon sewing thread provides superior seam elasticity, good colorfastness and extraordinary seam softness. Ideal for seaming and serging knit fabrics, Best Stretch® delivers comfort and performance in sewn products.

Aneflex™ A&E's Polybutylene Terephthalate (PBT) sewing thread delivers highly elastic seams, without compromising seam strength or sewing performance. This construction offers an innovative seam solution for garments constructed from highly extensible fabrics in all major stitch types.

THREAD CONSTRUCTIONS

Staple Spun Threads are made from staple fibers that spun into single yarns and then two or more of these yarns are plied to make a sewing thread. Spun threads have a fibrous surface giving them a soft hand and good lubricity characteristics. A&E Brands include: Excell® and Perma Spun®.

Core Spun Threads are made by spinning a staple wrapper of cotton or polyester around a continuous filament of polyester fibers. Then two or more of these single yarns are twisted together to form the thread. Core threads have a fibrous surface giving them good lubricity characteristics and also a continuous filament core that contributes to high strength and durability. With a cotton wrap, core threads have a very good needle heat resistance. When wrapped with a polyester wrap, core threads have excellent chemical resistance and colorfastness. A&E Brands include: Perma Core® and D-Core®.

Textured Threads are made from continuous filaments of polyester or nylon that have been textured and then heat set to ensure proper bulk-retention. Textured threads are ideal for overedge, chain stitch, and coverstitch operations offering a soft seam and good seam elasticity and coverage. A&E Brands include: Wildcat Plus®, Anesoft®, and Best Stretch®.

Air Entangled Threads are made from continuous filaments of polyester that are entangled as they pass through a high pressure jet. This yarn is then twisted, dyed, and wound on cones with lubricant. A&E Brands include: Magic®.

Twisted Multifilament Threads within apparel applications are made from continuous filaments twisted together and plied to make a thread. They are then dyed and treated to achieve the desired physical characteristics. Exceptionally strong for their size, these threads have excellent elasticity and durability. A&E Brands include: Aneflex™.



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Color Locator Chart

COLOR	NAME	LOC	COLOR	NAME	LOC	COLOR	NAME	LOC	COLOR	NAME	LOC	COLOR	NAME	LOC	COLOR	NAME	LOC
32001	White	A1	32103	Chameleon	O6	32324	Sunset Gold	C3	32637	Palace Blue	P12	43165	Wine Rose	K5	43481	Lilac Blue	Q14
32002	Black	O18	32104	Leghorn	B16	32326	Artillery	J17	32645	Orchid	M14	43173	Mother Goose	A19	43482	Tan	A23
32003	Olive Drab	X13	32105	Forestry Green	X10	32327	Gold Brown	F22	32653	Lt. French Amethyst	L23	43177	Grayblu	S1	43483	Retro Rose	K6
32004	Brt. Fuchsia	I16	32107	Brown Taupe	D24	32328	Lt. Magenta	I14	32654	Lt. Piper Green	W11	43178	Bottle Green	W22	43484	Army Tan	A12
32005	Taupe	E4	32110	Grey	N10	32329	New Raspberry	I13	32661	Heliotrope	M3	43182	Pot Brown	F2	43485	Postman Blue	P17
32006	Sand	A13	32111	Toboggan	G15	32330	Pink Grape	I17	32671	Light Adamia	K24	43183	Brown	E21	43486	Dk. Cherrywine	K16
32007	Sage Green	U11	32112	Khaki	V11	32331	Wine Sparkle	I7	32673	Toca Orchid	L7	43188	Dk. Orange Flame	H1	43487	Swiss Chocolate	E9
32008	Gunmetal	O10	32113	Fox	C10	32339	Royal Blue	O24	32674	Eggshell	A3	43189	Lt. Hot Pink	H19	43488	Purple	L9
32009	Blue	P22	32114	Olive Brown	X23	32343	Mauve Orchid	M22	32676	L-Wine	K9	43190	Dk. Schooner	S20	43489	Fiesta Brown	D23
32010	Brown	E19	32115	Old China	Q8	32347	Jade	W8	32679	Dk. Cyclamen	L6	43194	Tailor Grey	N23	43490	Muscade Beige	D13
32011	Seal	E12	32116	Slate	P18	32348	Claret	K10	32688	Grey	O11	43199	New Blue	Q9	43491	Brown	E15
32012	Midnight	O21	32117	Soapstone	E5	32349	Wedgewood Blue	Q22	32689	Alfalfa	W4	43200	Brown	E14	43492	Tan	D14
32013	Smoke	N18	32121	Charcoal	O7	32357	Henna	F5	32697	Ruby Red	K8	43201	Green	W7	43493	Forestry Green	X19
32014	Olive Drab	X21	32125	Oxford	N11	32365	Khaki	C24	32698	Nassau Blue	Q21	43203	Medium Blue	Q19	43494	Brown #3	F13
32016	Peacock	T8	32126	Sea Blue	P10	32366	Taupe	O3	32699	Venetian Blue	R3	43206	Khaki	C19	43495	Brown	F1
32017	Khaki	C23	32127	Lt. Leghorn	B18	32371	Green	W18	32700	Lt. Strawberry	K1	43207	Dark Beige	D12	43496	Rose #7	J2
32018	Navigator Blue	P13	32130	Fisherman Red	K3	32373	Blue Jay	S17	32701	Swiss Beauty	I11	43210	Turquoise	S11	43497	Grey #4	O2
32019	Graphite	O19	32131	Red Currant	K11	32374	Petunia	I3	32702	Dark Myrtle	W19	43211	Sea Spray	U6	43502	Wild Rose	H22
32020	Silver	N8	32132	Rancho Rose	J4	32375	Red Orange	G16	32703	Lt. Imperial	M2	43213	Golden Wheat	B7	43503	Cherrywine	K18
32021	Navy #3	O20	32134	Light Blue	R21	32376	Grayblu	Q2	32704	Beige	B5	43215	Beaver	D22	43555	Green Gold	X24
32022	Red Orange	G1	32135	Lilac	M9	32377	Medium Beige	D20	32705	Dark Navy	O16	43216	Orchid Pink	M19	43656	Wild Rose	I19
32023	String	A11	32136	Olive #44	V14	32380	Kasha Beige	D1	32706	Dark Pink	I1	43217	Crushed Grape	M18	43659	Spanish Manchu	W15
32024	Scarlet	J16	32137	Graphite	O15	32386	Taupe-B	E1	32707	Granberry	J21	43218	Mist Aqua	U10	43671	Wine Plum	K20
32025	ODT-1	X18	32139	Baccarat Green	U21	32388	Wineberry	L2	32708	Lavender #2	M12	43219	Dark Aqua	U9	43672	Kent Green	T24
32028	Dark Covert	X15	32140	Burnt Amber	G4	32414	Spanish Tan	B12	32711	Mimosa	B20	43220	Drab	U13	43675	Brt. Peacock	S24
32029	Nu Suntan	D4	32141	Green	V18	32421	Purple	L18	32712	May Rose	J3	43221	Old Rose	I22	43684	Zena Spice	G5
32030	Medium Navy	P6	32142	Mastic Beige	C20	32424	Gunmetal	O8	32713	Light Pink	H20	43222	Spring Lilac	M7	43851	Brown	F17
32031	Chinese Rust	F12	32144	Olive Green	X4	32425	Apple Green	V1	32716	Pink Tulip	H18	43223	Acadia Blue	P24	43852	Taupette	E11
32032	Burnt Orange	G14	32145	Light Blue	R20	32426	Dark Moss	U16	32718	Royal	R10	43224	Lt. Wine Rose	I21	43889	Naturaline	A8
32033	Moss Green	X5	32146	Light Green	S8	32427	Mint Green	S9	32725	Donna Blue	S21	43225	Heather Blue	S2	43979	Soft Moss	V12
32034	Honey	C5	32147	Antique Gold	C16	32429	Green Glass	U17	32733	China Blue	Q20	43226	Brown	E20	43980	Cherry Cola	I12
32035	Amethyst	M15	32148	Blue	P9	32430	Medium Blue	R16	32734	Tan	A15	43227	Red Orange	F23	43981	Wild Violet	L16
32036	Peasant Beige	A17	32149	Forestry Green	X20	32431	Dark Blue	R14	32737	Navy #1	P1	43230	Pecan Shell	D19	43983	Blue	R13
32037	Coronado	B3	32158	Beige	A16	32432	Light Grey	N3	32738	Brown Gold	F18	43232	Rosewood	J5	43985	Parrot Blue	R8
32038	Taupe A	X16	32159	Sky Grey	N14	32433	Grey	N5	32742	Light Grey	M24	43233	Thistle Wine	K23	43990	Budgie Green	V5
32039	Pink	H15	32160	Cream	B11	32434	Pink	M20	32743	Vernon Blue	R17	43234	Foliage Rose	G22	43991	Bluebird Blue	R19
32040	Shocking Pink	H23	32163	Peasant Beige	D2	32435	Mauve Pink	I18	32744	Red	J15	43236	Deep Purple	L12	43993	Lt. Lavender	M11
32041	Happiness Green	T20	32164	Olive M-2	X8	32436	Pumpkin	H5	32745	Carafe Green	W21	43237	Mink	E3	43994	Seal Pond Green	U7
32042	Snoomoo	S7	32165	Spring Green	V3	32437	Rust	G3	32752	Canton Green	V23	43238	Light Grape	M5	43997	Trainer Green	V13
32043	Bright Peacock	T4	32166	Pink #3	H17	32438	Taupe	E6	32756	Turquette	U2	43245	Turquoise	U4	43999	Calypso Poppy	J10
32044	Sheik	J14	32167	Olive Drab	X6	32442	Blue Heaven	Q10	32758	Dark Pink	I2	43248	Jungle Orange	H2	44000	Lavender	L17
32045	New Gold	C11	32168	Khaki M-1	C21	32444	Burgundy	K13	32759	Winter Apple	I4	43249	Spruce	T14	44001	Key West Lime	V9
32046	Grass Green	V20	32171	Lt. Blue Green	U3	32449	Rye Beige	B4	32760	Red	K7	43251	Patio Green	T9	44003	Bermuda Blue	T2
32047	Bright Clay	G21	32182	Aqua	U18	32451	Gra-Blue	Q5	32761	Golden Glo	C8	43252	Hacienda	G23	44005	Dill	V16
32048	Pink	H16	32183	Chamois	B9	32456	Navy 2025	P3	32775	Canary	B23	43253	Mocha	F8	44006	Chive Blossom	M8
32049	Blue Mist	S4	32184	Cardinal	J20	32463	Goldenrod	C4	32776	Nassau Blue	T5	43254	Tapestry Red	I24	44007	Silver Sage	U22
32050	Tex Blue	P14	32185	Red Orange	C13	32472	Cord Beige	C22	32787	Camel Hair	D6	43255	Dusty Rose	K4	44009	Peach	H13
32052	Red	J22	32186	Dyed Natural	A6	32474	Kata Coral	I23	32799	Light Copper	F14	43256	Burgundy	K12	44010	Lazy Lime	V6
32053	Coal Grey	O14	32187	Natural	A2	32475	Green	X2	32800	Devil Red	G19	43257	Lt. Pimlico	K21	44012	Lemonade	A7
32054	Blond Mist	A24	32188	Charcoal Grey	O4	32479	Green #5	U14	32802	Deep Lilac	L21	43258	Mogharr Brown	E17	44013	Breezy Blue	R18
32055	Med. Lt. Blue	S6	32192	Storm Grey	O12	32480	Pink	H21	32803	Fuchsia Wine	L4	43265	Desert Tan	C18	44088	Tunnel Green	T22
32056	Chambray	S5	32193	Chicory	Q16	32492	Pink Coral	J8	32804	Peacock Blue	T16	43276	Prune	M4	44093	Bird Bath Blue	U5
32057	Pearl	N1	32195	Pink Coral	J6	32493	Crema	A5	32805	Seatone	U19	43277	French Navy	P2	44094	Orange	G9
32058	Lt. Sistine	R23	32196	Wavecrest	U23	32499	Ascot Grey	N7	32812	Slate Blue	P20	43289	RK Blue Grey	Q15	44094	Purple	L19
32059	Blue	Q23	32197	Scarab	S16	32504	Grey Opal	N2	32815	Exotic Blue	P23	43292	Lilac	L22	44103	Piney Glade	W23
32060	Brown	F21	32199	J-Peacock	T13	32523	Kelly Green	W5	32818	Lt. Sistine	R22	43299	Green	U1	44105	Boulder Gray	O13
32061	Old Rose	J1	32200	Turquoise	T6	32524	Glowing Orange	G17	32829	Green	W9	43300	Fuchsia	I9	44108	Turquoise	T18
32062	Maize	B19	32208	Brique	K2	32529	Turquoise #9	S23	32858	Delft	Q4	43301	Plum	L5	44109	Hot Pink	I15
32063	Ecru	B13	32209	Mist	N6	32534	Misty Grey	N21	32858	Delft	Q4	43302	Sandstone	D10	44111	Rainbow Green	W13
32064	Aztec	G7	32210	Queens Turquoise	S18	32535	Light Navy	P7	32863	Antique Cream	A4	43304	Matelot Blue	O22	44112	Power Purple	L13
32065	Brown	E24	32213	Suntan	C17	32555	Greenetite	V8	32864	Wisp Gold	D15	43305	Green	V21	44114	Ether Blue	R9
32066	Biskra	X9	32214	Forestry Green	X12	32557	Dk. Chestnut	D5	32865	Army Drab	D3	43307	Beige	D16	44117	Gold Belt	W20
32067	Chestnut	E23	32215	Coal Blue	P8	32564	Cerise	I5	32867	Cherry	I10	43308	Tan Beige	D21	44119	Mars Red	J23
32068	Walnut	E13	32216	Salmon Pink	H6	32579	London Tan	F3	32868	Wisteria	M10	43311	Royal Blue	R6	44120	Compost Brown	F15
32069	Lemon	B24	32221	Bark Tan	F7	32580	Khaki	D18	32870	Dark Grey	O1	43312	Sandstone	D10	44121	Ocean Blue	T17
32070	Champagne	B14	32225	French Beige	B1	32587	Ship Blue	R2	32872	Smoketone	N24	43320	Purple	K22	44122	Night Sky	R4
32071	Southern Red	J19	32239	Engadine	W16	32588	Thistle	M16	32879	Lilac	M13	43321	Camel	D7	44140	Seaweed	V10
32072	Gold	C2	32240	Kelly Green	W2	32589	Cherry Blossom	I6	32881	Flesh	A10	43323	Light Blue	R24	44146	Poinciana Red	J12
32073	Old Gold	C14	32241	Wireless	Q3	32590	Begonia	G24	32890	Gold Brown	F20	43328	Golden Tan	B6	44147	Ripe Banana	C1
32074	Sumac	C15	32244	Green	T23	32591	Atom Red	J13	32970	Special Melon	H3	43365	Slate Steel	Q1	44148	Pacific Blue	R12
32075	Emerald	W3	32248	Melon	J7	32593	Sea Green	U24	32975	Steam Blue	P11	43367	Quaja Lilac	M21	44149	Papaya	G12
32076	Hunter	W6	32251	Coccolet	F19	32594	Princeton Orange	F16	32978	Colonial Brown	E16	43370	Yale Blue	O23	44150	Lagoon	T21
32077	Evergreen	X1	32252	Gold #80	C9	32595	Medium Brown	E10	32979	Tea							



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A	B	C	D	E	F
A1 32001 White	B1 32225 French Beige	C1 44147 Ripe Banana	D1 32380 Kasha Beige	E1 32386 Taupe-B	F1 43495 Brown
A2 32187 Natural	B2 43371 Summer Beige	C2 32072 Gold	D2 32163 Peasant Beige	E2 32093 Beige Taupe	F2 43182 Pot Brown
A3 32674 Eggshell	B3 32037 Coronado	C3 32324 Sunset Gold	D3 32865 Army Drab	E3 43237 Mink	F3 32579 London Tan
A4 32863 Antique Cream	B4 32449 Rye Beige	C4 32463 Goldenrod	D4 32029 Nu Suntan	E4 32005 Taupe	F4 43477 Brown Chestnut
A5 32497 Cream	B5 32704 Beige	C5 32034 Honey	D5 32557 Dk. Chestnut	E5 32117 Soapstone	F5 32357 Henna
A6 32186 Dyed Natural	B6 43328 Golden Tan	C6 32097 Egyptian Topaz	D6 32787 Camel Hair	E6 32438 Taupe	F6 32615 Clay Rust
A7 44012 Lemonade	B7 43213 Golden Wheat	C7 32626 Topaz Gold	D7 43321 Camel	E7 43445 Taupe	F7 32221 Bark Tan
A8 43889 Naturaline	B8 43123 Gold Beige	C8 32761 Golden Glo	D8 32101 Chamois	E8 43473 Brown	F8 43253 Mocha
A9 32253 Ficelle	B9 32183 Chamois	C9 32252 Gold #80	D9 43137 Dark Beige	E9 43487 Swiss Chocolate	F9 32090 Marron Glace
A10 32881 Flesh	B10 32599 Natural	C10 32113 Fox	D10 43318 Sandstone	E10 32595 Medium Brown	F10 32255 Sienna
A11 32023 String	B11 32160 Cream	C11 32045 New Gold	D11 43472 Camel	E11 43852 Taupette	F11 32257 Rustana
A12 43484 Army Tan	B12 32414 Spanish Tan	C12 32606 Old Gold	D12 43207 Dark Beige	E12 32011 Seal	F12 32031 Chinese Rust
A13 32006 Sand	B13 32063 Ecru	C13 32185 Red Orange	D13 43490 Muscade Beige	E13 32068 Walnut	F13 43494 Brown #3
A14 32098 Tantone	B14 32070 Champagne	C14 32073 Old Gold	D14 43492 Tan	E14 43200 Brown	F14 32799 Light Copper
A15 32734 Tan	B15 32607 Honey	C15 32074 Sumac	D15 32864 Wisp Gold	E15 43491 Brown	F15 44120 Compost Brown
A16 32158 Beige	B16 32104 Leghorn	C16 32147 Antique Gold	D16 43307 Beige	E16 32978 Colonial Brown	F16 32594 Princeton Orange
A17 32036 Peasant Beige	B17 32605 Leghorn	C17 32213 Suntan	D17 32627 Mid Brown	E17 43265 Moghar Brown	F17 43851 Brown
A18 32088 Mother Goose	B18 32127 Lt. Leghorn	C18 43276 Desert Tan	D18 32580 Khaki	E18 32304 Colonial Brown	F18 32738 Brown Gold
A19 43173 Mother Goose	B19 32062 Maize	C19 43206 Khaki	D19 43230 Pecan Shell	E19 32010 Brown	F19 32251 Cocolet
A20 43391 Taupe Beige	B20 32711 Mimosa	C20 32142 Mastic Beige	D20 32377 Medium Beige	E20 43226 Brown	F20 32930 Gold Brown
A21 43045 Rhine Beige	B21 43402 Sunlight	C21 32168 Khaki M-1	D21 43308 Tan Beige	E21 43183 Brown	F21 32060 Brown
A22 43005 Dark Buff	B22 43010 Mimosa	C22 32472 Cord Beige	D22 43215 Beaver	E22 32634 Java Brown	F22 32327 Gold Brown
A23 43482 Tan	B23 32775 Canary	C23 32017 Khaki	D23 43489 Fiesta Brown	E23 32067 Chestnut	F23 43227 Red Orange
A24 32054 Blond Mist	B24 32069 Lemon	C24 32365 Khaki	D24 32107 Brown Taupe	E24 32065 Brown	F24 32288 Red Orange



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G	H	I	J	K	L
G1 32022 Red Orange	H1 43188 Dk. Orange Flame	I1 32706 Dark Pink	J1 32061 Old Rose	K1 32700 Lt. Strawberry	L1 32285 American Beauty
G2 43006 Spice Brown	H2 43248 Jungle Orange	I2 32758 Dark Pink	J2 43496 Rose #7	K2 32208 Brique	L2 32388 Wineberry
G3 32437 Rust	H3 32970 Special Melon	I3 32374 Petunia	J3 32712 May Rose	K3 32130 Fisherman Red	L3 44154 Magenta
G4 32140 Burnt Amber	H4 32629 Salmon Pink	I4 32759 Winter Apple	J4 32132 Rancho Rose	K4 43256 Dusty Rose	L4 32803 Fuchsia Wine
G5 43684 Zena Spice	H5 32436 Pumpkin	I5 32564 Cerise	J5 43232 Rosewood	K5 43165 Wine Rose	L5 43301 Plum
G6 32608 Aztec Gold	H6 32216 Salmon Pink	I6 32589 Cherry Blossom	J6 32195 Pink Coral	K6 43483 Retro Rose	L6 32679 Dk. Cyclamen
G7 32064 Aztec	H7 43072 Praline Pink	I7 32331 Wine Sparkle	J7 32248 Melon	K7 32760 Red	L7 32673 Toca Orchid
G8 32862 Pigskin	H8 43470 Praline Pink	I8 44338 Pluto Pink	J8 32492 Pink Coral	K8 32697 Ruby Red	L8 43075 Deep Purple
G9 44093 Orange	H9 32264 Bermuda	I9 43300 Fuchsia	J9 44340 Regal Rose	K9 32676 L-Wine	L9 43488 Purple
G10 32298 Orange	H10 32596 Coral Pink	I10 32867 Cherry	J10 43999 Calif Poppy	K10 32348 Claret	L10 44156 Port Purple
G11 44643 Zinnia	H11 32979 Tea Rose	I11 32701 Swiss Beauty	J11 32321 RO Red	K11 32131 Red Currant	L11 32082 Purple
G12 44149 Papaya	H12 44364 Pink	I12 43980 Cherry Cola	J12 44146 Poinciana Red	K12 43257 Burgundy	L12 43236 Deep Purple
G13 32604 Burnt Orange	H13 44009 Peach	I13 32329 New Raspberry	J13 32591 Atom Red	K13 32444 Burgundy	L13 44112 Power Purple
G14 32032 Burnt Orange	H14 32980 Shrimp Pink	I14 32328 Lt. Magenta	J14 32044 Shiek	K14 32091 Rubytone	L14 43399 Purple
G15 32111 Toboggan	H15 32039 Pink	I15 44109 Hot Pink	J15 32744 Red	K15 32092 Burgundy Red	L15 44226 Grape Purple
G16 32375 Red Orange	H16 32048 Pink	I16 32004 Brt. Fuchsia	J16 32024 Scarlet	K16 43486 Dk. Cherrywine	L16 43981 Wild Violet
G17 32524 Glowing Orange	H17 32166 Pink #3	I17 32330 Pink Grape	J17 32326 Artillery	K17 32095 Mulberry Wine	L17 44000 Lavender
G18 32603 Toboggan	H18 32716 Pink Tulip	I18 32435 Mauve Pink	J18 32625 Dashing Red	K18 43503 Cherrywine	L18 32421 Purple
G19 32800 Devil Red	H19 43189 Lt. Hot Pink	I19 43656 Wild Rose	J19 32071 Southern Red	K19 43413 Fine Wine	L19 44094 Purple
G20 32312 Summer Berry	H20 32713 Light Pink	I20 43025 Roseate	J20 32184 Cardinal	K20 43671 Wine Plum	L20 44330 Violet
G21 32047 Bright Clay	H21 32480 Pink	I21 43224 Lt. Wine Rose	J21 32707 Cranberry	K21 43258 Lt. Pimlico	L21 32802 Deep Lilac
G22 43234 Foliage Rose	H22 43502 Wild Rose	I22 43221 Old Rose	J22 32052 Red	K22 43320 Purple	L22 43292 Lilac
G23 43252 Hacienda	H23 32040 Shocking Pink	I23 32474 Kata Coral	J23 44119 Mars Red	K23 43233 Thistle Wine	L23 32653 Lt. French Amethyst
G24 32590 Begonia	H24 43480 Pink	I24 43254 Tapestry Red	J24 43004 Deep Cardinal	K24 32671 Light Adamia	L24 44310 Purple



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AMERICAS COLOR PALETTE

M	N	O	P	Q	R
M1 44335 Power Purple	N1 32057 Pearl	O1 32870 Dark Grey	P1 32737 Navy #1	Q1 43365 Slate Steel	R1 44155 Winter Seas
M2 32703 Lt. Imperial	N2 32504 Grey Opal	O2 43497 Grey #4	P2 43277 French Navy	Q2 32376 Grayblu	R2 32587 Ship Blue
M3 32661 Heliotrope	N3 32432 Light Grey	O3 32366 Taupe	P3 32456 Navy 2025	Q3 32241 Wireless	R3 32699 Venetian Blue
M4 43255 Prune	N4 32084 Nickel	O4 32189 Charcoal Grey	P4 43421 Dark Blue	Q4 32858 Delft	R4 44122 Night Sky
M5 43238 Light Grape	N5 32433 Grey	O5 32313 Taupe	P5 32619 Light Rheimer	Q5 32451 Gra-Blue	R5 44333 Star Blue
M6 43478 Lilac	N6 32209 Mist	O6 32103 Chameleon	P6 32030 Medium Navy	Q6 32080 Copenhagen	R6 43311 Royal Blue
M7 43222 Spring Lilac	N7 32499 Ascot Grey	O7 32121 Charcoal	P7 32535 Light Navy	Q7 32089 Lucerne Blue	R7 44309 Flapper Blue
M8 44006 Chive Blossom	N8 32020 Silver	O8 32424 Gunmetal	P8 32215 Coal Blue	Q8 32115 Old China	R8 43985 Parrot Blue
M9 32135 Lilac	N9 32610 Platinum	O9 32633 Gunmetal	P9 32148 Blue	Q9 43199 New Blue	R9 44114 Ether Blue
M10 32868 Wisteria	N10 32110 Grey	O10 32008 Gunmetal	P10 32126 Sea Blue	Q10 32442 Blue Heaven	R10 32718 Royal
M11 43993 Lt. Lavender	N11 32125 Oxford	O11 32688 Grey	P11 32975 Steam Blue	Q11 32081 Empire Blue	R11 44366 Marine
M12 32708 Lavender #2	N12 32087 Pigeon	O12 32192 Storm Grey	P12 32637 Palace Blue	Q12 32598 Copenhagen	R12 44148 Pacific Blue
M13 32879 Lilac	N13 32083 Steel	O13 44105 Boulder Gray	P13 32018 Navigator Blue	Q13 43407 Lt. Powder Blue	R13 43983 Blue
M14 32645 Orchid	N14 32159 Sky Grey	O14 32053 Coal Grey	P14 32050 Tex Blue	Q14 43481 Lilac Blue	R14 32431 Dark Blue
M15 32035 Amethyst	N15 32085 Rail Grey	O15 32137 Graphite	P15 43471 Dusk Blue	Q15 43289 RK Blue Grey	R15 43161 Lucerne Blue
M16 32588 Thistle	N16 43007 Grey	O16 32705 Dark Navy	P16 43444 Stone Blue	Q16 32193 Chicory	R16 32430 Medium Blue
M17 32316 Orchadine	N17 32086 Leadville	O17 43474 Graphite	P17 43485 Postman Blue	Q17 43008 Blue Clay	R17 32743 Vernon Blue
M18 43217 Crushed Grape	N18 32013 Smoke	O18 32002 Black	P18 32116 Slate	Q18 43070 Denmark Blue	R18 44013 Breezy Blue
M19 43216 Orchid Pink	N19 43428 Cannon	O19 32019 Graphite	P19 43009 Miniature Blue	Q19 43203 Medium Blue	R19 43991 Bluebird Blue
M20 32434 Pink	N20 43469 Grey	O20 32021 Navy #3	P20 32812 Slate Blue	Q20 32733 China Blue	R20 32145 Light Blue
M21 43367 Quaja Lilac	N21 32534 Misty Grey	O21 32012 Midnight	P21 43448 Blue	Q21 32698 Nassau Blue	R21 32134 Light Blue
M22 32343 Mauve Orchid	N22 43446 Grey Bark	O22 43304 Matelot Blue	P22 32009 Blue	Q22 32349 Wedgewood Blue	R22 32818 Lt. Sistine
M23 32601 Pearl	N23 43194 Tailor Grey	O23 43370 Yale Blue	P23 32815 Exotic Blue	Q23 32059 Blue	R23 32058 Lt. Sistine
M24 32742 Light Grey	N24 32872 Smoketone	O24 32339 Royal Blue	P24 43223 Acadia Blue	Q24 32079 Yale Blue	R24 43323 Light Blue



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AMERICAS COLOR PALETTE

S	T	U	V	W	X
S1 43177 Grayblu	T1 44337 Blue	U1 43299 Green	V1 32425 Apple Green	W1 43066 Hollywood Green	X1 32077 Evergreen
S2 43225 Heather Blue	T2 44003 Bermuda Blue	U2 32756 Turquette	V2 32319 Limedrop	W2 32240 Kelly Green	X2 32475 Green
S3 32597 Lucerne Blue	T3 32269 Standard Blue	U3 32177 Lt. Blue Green	V3 32165 Spring Green	W3 32075 Emerald	X3 44510 Olive
S4 32049 Blue Mist	T4 32043 Bright Peacock	U4 43245 Turquoise	V4 44306 Gatsby Green	W4 32689 Alfalfa	X4 32144 Olive Green
S5 32056 Chambray	T5 32776 Nassau Blue	U5 44008 Bird Bath Blue	V5 43990 Budgie Green	W5 32523 Kelly Green	X5 32033 Moss Green
S6 32055 Med. Lt. Blue	T6 32200 Turquoise	U6 43211 Sea Spray	V6 44010 Lazy Lime	W6 32076 Hunter	X6 32167 Olive Drab
S7 32042 Snomoon	T7 32314 Med. Peacock	U7 43994 Seal Pond Green	V7 44298 Lime Fizz	W7 43201 Green	X7 43476 Olive Drab
S8 32146 Light Green	T8 32016 Peacock	U8 43447 Aqua Blue	V8 32555 Greenette	W8 32347 Jade	X8 32164 Olive M-2
S9 32427 Mint Green	T9 43251 Patio Green	U9 43219 Dark Aqua	V9 44001 Key West Lime	W9 32829 Green	X9 32066 Biskra
S10 44301 Tea Time Turquoise	T10 32102 Teal	U10 43218 Mist Aqua	V10 44140 Seaweed	W10 32279 Churchill Green	X10 32105 Forestry Green
S11 43210 Turquoise	T11 32308 Teal	U11 32007 Sage Green	V11 32112 Khaki	W11 32654 Lt. Piper Green	X11 32297 Govt. ODS-1
S12 43051 Turquoise	T12 44970 Dark Blue	U12 44312 Grey Green	V12 43979 Soft Moss	W12 44334 Electron Green	X12 32214 Forestry Green
S13 32981 Bright Turquoise	T13 32199 J-Peacock	U13 43220 Drab	V13 43997 Trainer Green	W13 44111 Rainbow Green	X13 32003 Olive Drab
S14 43479 Brooks Turquoise	T14 43249 Spruce	U14 32479 Green #5	V14 32136 Olive #44	W14 44349 Classic Green	X14 32628 Cactus Green
S15 32284 Turquoise	T15 44229 Mediterranean	U15 32078 Mignonette	V15 32600 Citron Green	W15 43659 Spanish Manchu	X15 32028 Dark Covert
S16 32197 Scarab	T16 32804 Peacock Blue	U16 32426 Dark Moss	V16 44005 Dill	W16 32239 Engadine	X16 32038 Taupe A
S17 32373 Blue Jay	T17 44121 Ocean Blue	U17 32429 Green Glass	V17 32602 Green Sage	W17 43303 Clan Green	X17 32261 Wetlands
S18 32210 Queens Turquoise	T18 44108 Turquoise	U18 32182 Aqua	V18 32141 Green	W18 32371 Green	X18 32025 ODT-1
S19 43039 Brooks Miracle Blue	T19 32317 Telette	U19 32805 Seatone	V19 32094 Alpine Green	W19 32702 Dark Myrtle	X19 43493 Forestry Green
S20 43190 Dk. Schooner	T20 32041 Happiness Green	U20 43052 Sea Crystal	V20 32046 Grass Green	W20 44117 Green Belt	X20 32149 Forestry Green
S21 32725 Donna Blue	T21 44150 Lagoon	U21 32139 Baccarat Green	V21 43305 Green	W21 32746 Carafe Green	X21 32014 Olive Drab
S22 32265 Radiant Turquoise	T22 44088 Tunnel Green	U22 44007 Silver Sage	V22 32982 Pirate Green	W22 43178 Bottle Green	X22 32315 Bronzine
S23 32529 Turquoise #9	T23 32244 Green	U23 32196 Wavecrest	V23 32752 Canton Green	W23 44103 Piney Glade	X23 32114 Olive Brown
S24 43675 Brt. Peacock	T24 43672 Kent Green	U24 32593 Sea Green	V24 32983 Fun Green	W24 32096 Spruce Green	X24 43555 Green Gold

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AMERICAN & EFIRD

22 American Street

P.O. Box 507

Mount Holly, North Carolina 28120

704.951.2996 | 1.800.861.3256

Fax 704.827.0974 | 1.800.453.9060

E-MAIL:

customerservice@amefird.com

WEBSITE:

www.amefird.com